



E710

Next-Generation Compact Drive

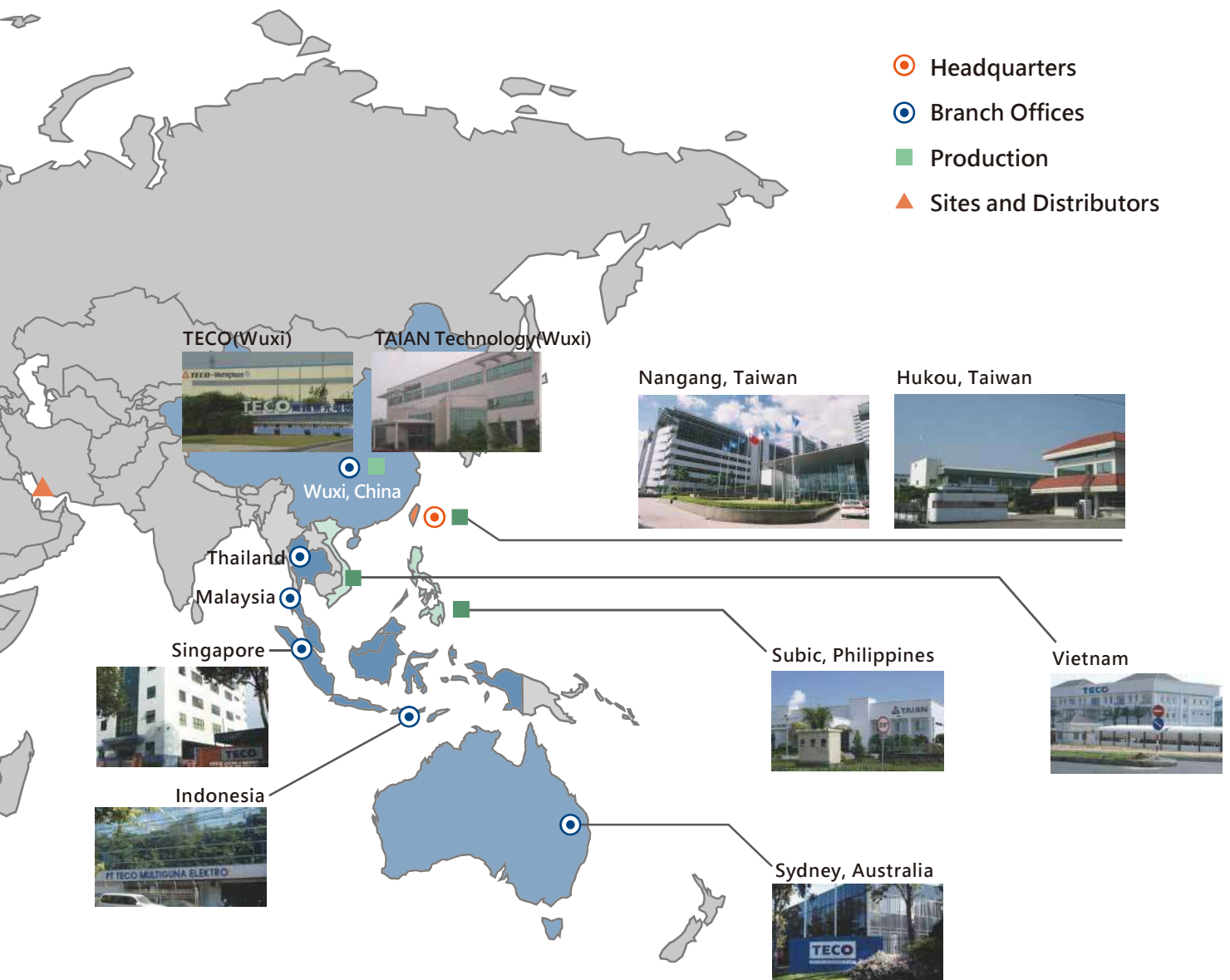


COMPANY PROFILE

Starting from a major motor manufacturer, TECO has transformed into a business group with high competitiveness and globalized operation, spanning heavy electric equipment, home appliances, information technology, communications, key electronic components and parts, infrastructural engineering, financial investment, dining, and home delivery and other services.



In a global initiative aimed at expanding the business scope and creating a comprehensive marketing and service system, we are developing a new business model and implementing global operations to realize our corporate vision of becoming a world-class brand. We are utilizing innovative technologies and providing excellent services to achieve this goal.



Next-Generation Compact Drive

E710

Miniature, multi-functional, stable and reliable,
with more installation space and a stable,
safe and reliable production environment.



1 Ultimate

Reduced size

Side by side installation



Footprint
reduction

50%



2 Easy to use

Easy installation

Simple adjustments

Rail mounting

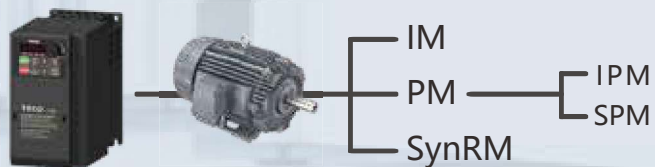
Spring terminals

Compact design

Copy modules

3 Superior

Multiple drivers
Superior performance



Multi-type PG feedback / Low motor noise / Bluetooth remote connection

4 Stable, safe

Predictive diagnosis
Multiple protection

Advanced process
Demagnetization

Life prediction
Built-in filter

5 Complies with

Global sales
Responsible

UL, cUL, CE, UKCA
RoHS, REACH

Ultimate space experience

■ Miniaturization

Space saving new technology and dual CPU design



E710

Footprint reduction

50%



Ambient temperature $-10\sim 50^{\circ}\text{C}$ without derating

■ Seamless side-by-side installation

Significantly saves installation space, installation costs, and looks clean and attractive



Install side-by-side or add dust-proof stickers: ambient temperature $-10\sim 40^{\circ}\text{C}$ without derating

Motor control algorithm improves quality and quantity

■ One machine with multiple controls, supports IM/PM/SynRM

Induction Motor



Easy installation

Permanent Magnet Motor



- High energy efficiency
- High design density
- Good response
- High starting torque
- Excellent frequency conversion and energy saving

Line-Start Synchronous Reluctance Motor

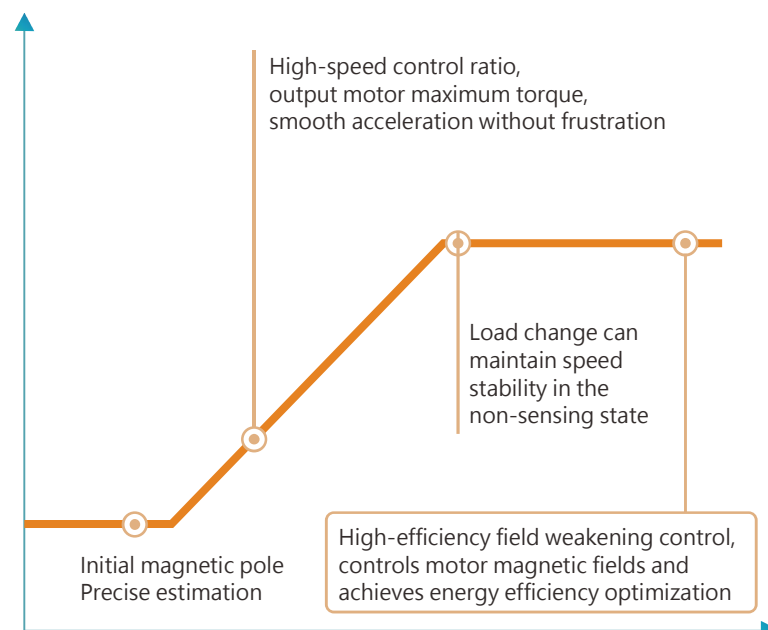


In combination with Motovario Line-Start Synchronous Reluctance Motor, Self Power®

■ Excellent PM motor control

- Innovative vector control
- Algorithm to improve current efficiency
- Demagnetization protection

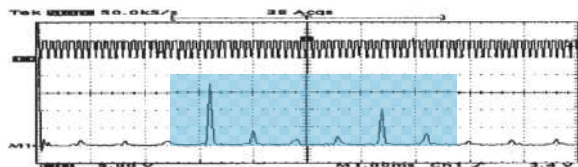
Rotating speed



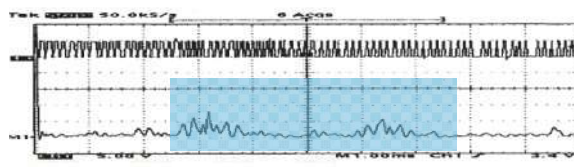
Motor Noise Reduction Technology

- Exclusive Soft PWM control technology reduces the radio frequency interference and motor noise.

Traditional PWM output



Soft PWM output



Built-in filter

- Models with built-in EMI filter comply with EN 61800-3 Class I environmental restrictions (C2 level) and reduce electromagnetic interference.

Smart Factory - Smartphone remote connection

- The optional LCD bluetooth panel remotely connects inverters with mobile phones so customers can conveniently monitor and adjust machines remotely.
Smart phones can be remotely connected to machines by installing the TECO Bluetooth operator (optional) on the panel to edit parameters and confirm monitoring information in real time.

- Monitor operating conditions
- Parameter setting
- Confirm error records
- Troubleshooting when errors occur



Safety Function

Integrated Safety Torque Off (STO), complies with:

◆ EN 60204-1 Category 0

◆ EN61508 SIL2

◆ EN ISO 13849-1 Cat/PLd

◆ EN62061 SIL CL2

Traditional



Integrated STO



Protection action is faster

Saves contactors

Reduces points of failure

Easy to use

Communication accessories are easy to install, network interfaces and terminals coexist.



Standard LED, external LCD

The panel can be pulled out and supports A510s panel copy module, one-key setting



The fan easily disassembles, convenient for daily cleaning and maintenance.

Compact size

Anti-dust stickers for added protection

Spring-loaded quick-disconnect terminals saves installation time



DIN rail kit, efficient and convenient



DriveLink PC Software

Users can use PC software to conveniently and efficiently edit E710 inverter parameters, save, and compare, etc. Improves efficiency of customer parameter settings and on-site debugging.



High reliability - automated production

Advanced production processes improve product reliability

- Automated processes improve mass production efficiency and stabilize product quality
- A range of PCB coatings improve product environmental tolerance

Complies with international standards

- Complies with European RoHS/REACH directives
- Complies with international UL/cUL/CE/UKCA certification



Advanced equipment such as wave soldering furnaces
Lead-free processes



One-stop assembly line
High efficiency and high productivity

Automatic soldering robot arm
ensures solder is error-free



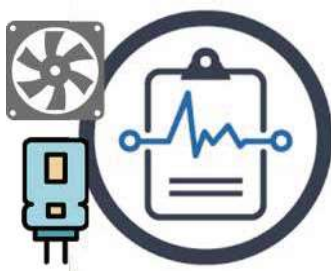
Automatic coating production line
improves product surface wear resistance



Pre-diagnosis of equipment failure

Service life prediction of main parts

Monitors the deterioration status of main part service life (fans, electrolytic capacitors, etc.) and immediately notifies replacement time to ensure continuous and stable operation of the equipment.



Fault warning and diagnosis functions



Inverter life prediction diagnosis



Multiple protection and alarm functions
ensures stable operation of equipment



Running state



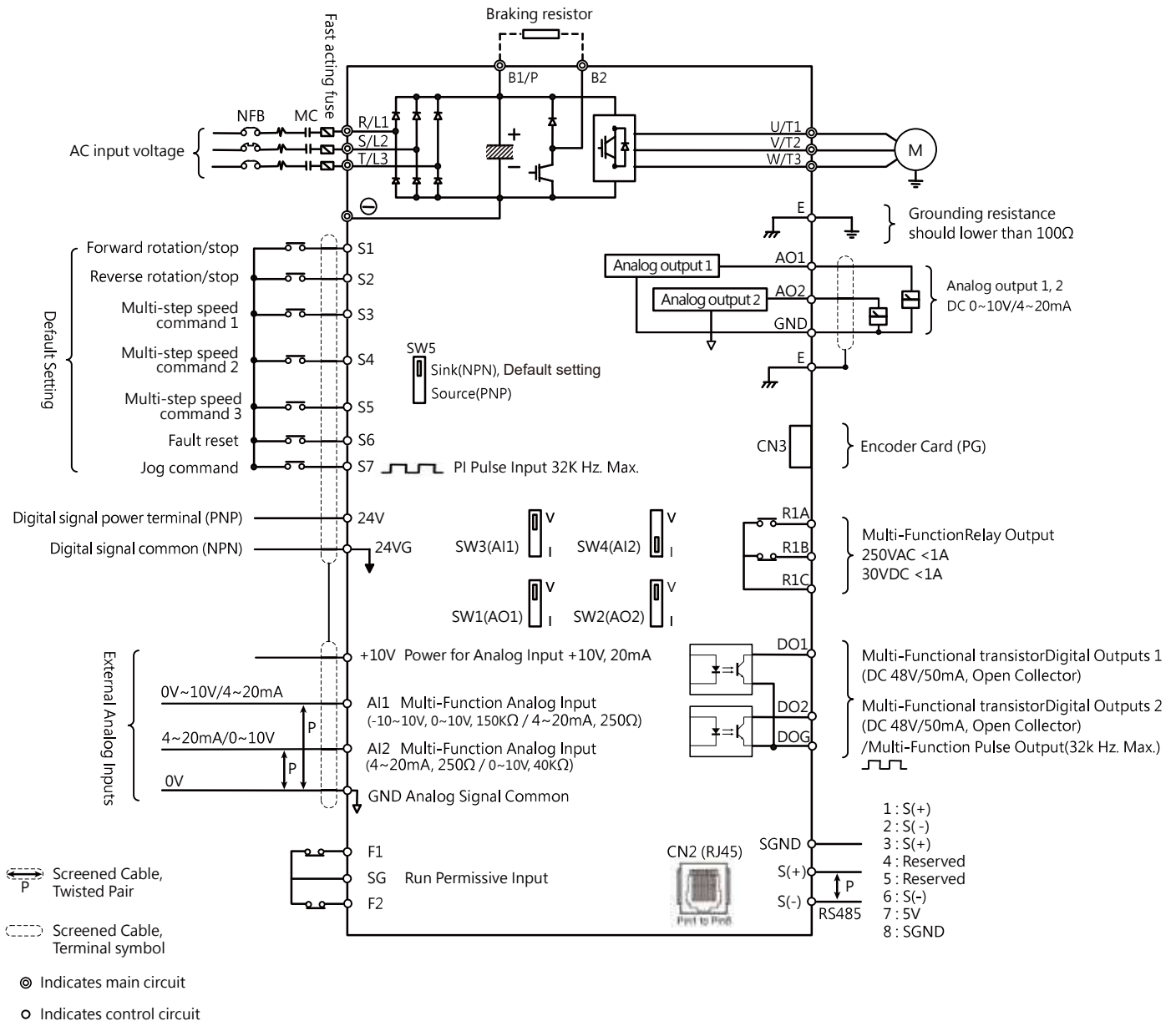
Protection of Motor
Real-time monitoring

Motor protection warning function

- Prevention of permanent magnet demagnetization (PM motor)
Advanced multi-stage voltage and current stall controls can maximize motor output and prevent PM motor demagnetization to prolong motor life
- Eccentric gap/rotor guide bar, end ring fracture malfunction/stator winding short circuit, open circuit detection (IM motor)

Wiring Diagram (E710 Standard S type) 403~410/202~208

The wiring diagram of the E710 inverter standard model
(◎ indicates the main circuit terminal / ○ indicates the control circuit terminal).

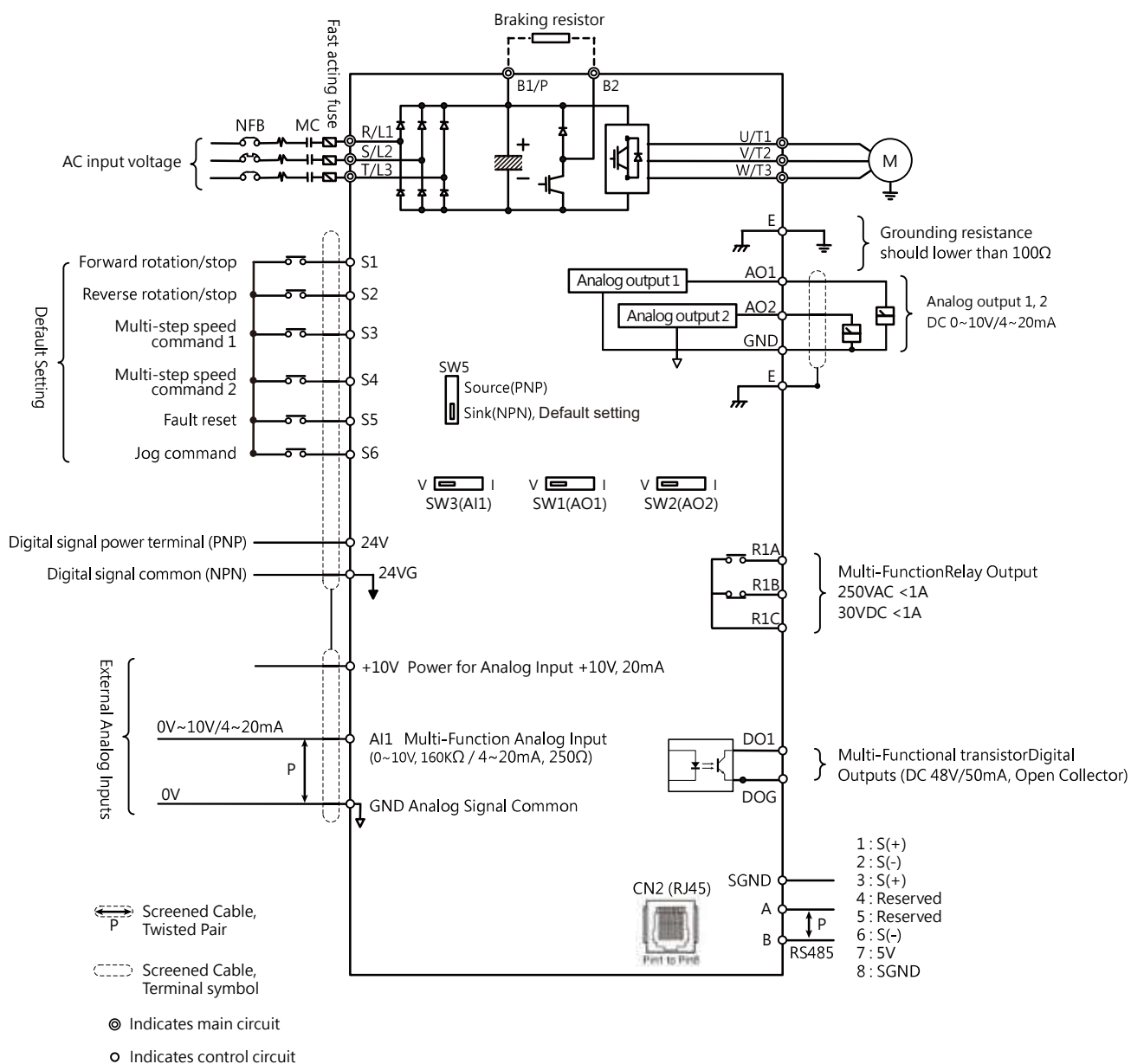


Note

- *1: Use SW5 to select between Sink (NPN, with 24VG common) or Source (PNP, with +24V common) for multi-function digital input terminals S1~S7.
- *2: Use SW3/SW4 to switch between voltage (0~10V) and current (4~20mA) input for Multi-function analog input 1/2 (AI1/AI2). Besides please also check parameter 04-00 for proper setting.
- *3: When S7 is used as pulse input, connecting an external resistor is unnecessary due to the built-in pull-up resistor.
- *4: The safety input contacts F1&F2 are short-circuited to the SG inverter for normal output. When using safety input, remove the short-circuit wires between F1-SG and F2-SG.
- *5: AO1/AO2 presets a 0~10V output can be set to voltage output (0~10V) or current output (4~20mA) through switch SW1/SW2 to match parameter settings.
- *6: When DO2 uses pulse output functions, pull-up resistance is recommended to be 200Ω.

Wiring Diagram (E710 Simple E type) 401~402/2P5~201

The wiring diagram of the E710 inverter simple model
(◎ indicates the main circuit terminal / ○ indicates the control circuit terminal).



- Note
- *1: Use SW5 to select between Sink (NPN, with 24VG common) or Source (PNP, with +24V common) for multi-function digital input terminals S1~S6.
 - *2: Use SW3 to switch between voltage (0~10V) and current (4~20mA) input for Multi-function analog input 1 (AI1). Besides please also check parameter 04-00 for proper setting.
 - *3: AO1/AO2 presets a 0~10V output can be set to voltage output (0~10V) or current output (4~20mA) through switch SW1/SW2 to match parameter settings.

Catalog Number Identification

<u>E710</u>	-	<u>2</u>	<u>01</u>	-	<u>H</u>	<u>1</u>	<u>S</u>	<u>F</u>	
		Input Voltage	Horse Power			Type	Power Supply	E: Simple	Noise Filter
		2 : 200V~240V	P5: 0.5HP			Blank : None	Blank :	401~402	Blank : None
		4 : 380V~480V	01: 1.0HP			E : LED Display	Single/Three Phase	2P5~201	F : Built-in
			02: 2.0HP				1 : Single-Phase	S: Standard 403~410 202~208	
			03: 3.0HP				3 : Three-Phase		
			05: 5.0HP						
			08: 7.5HP						
			10: 10HP						

General Specifications

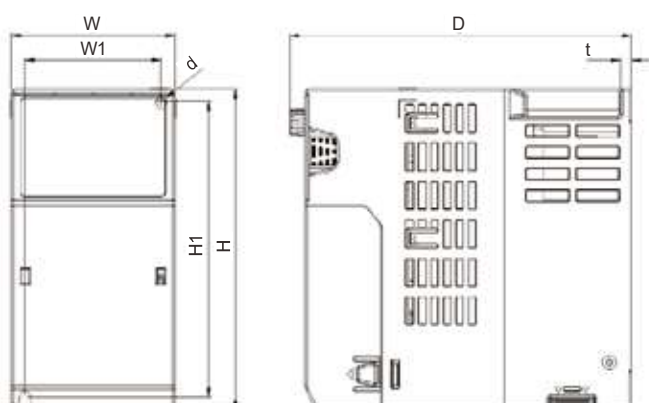
Catalog No.	Input Voltage (VAC)	Horse Power	Motor Current	Output Current	Noise Filter		Frame No.
				HD	Built-in	None	
E710-2P5-HE	Single/Three-Phase 200~240V +10% ~ -15% 50/60Hz	0.5	1.68	2.8		⊙	1
E710-201-HE		1	3.25	4.8		⊙	1
E710-202-HS		2	6.16	7.5		⊙	2
E710-203-HS		3	8.23	11		⊙	2
E710-2P5-H1EF	Single-Phase 200~240V +10% ~ -15% 50/60Hz	0.5	0.97	2.8	⊙		1
E710-201-H1EF		1	3.25	4.8	⊙		1
E710-202-H1SF		2	6.16	7.5	⊙		2
E710-203-H1SF		3	8.23	11	⊙		2
E710-205-H3S	Three-Phase 200~240V +10% ~ -15%	5	14.48	17		⊙	2
E710-208-H3S		7.5	19.03	25		⊙	3
E710-401-H3E	Three-Phase 380~480V +10% ~ -15% 50/60Hz	1	1.88	2.7		⊙	1
E710-402-H3E		2	3.56	4.2		⊙	1
E710-403-H3S		3	4.76	5.5		⊙	2
E710-405-H3S		5	8.37	9		⊙	2
E710-408-H3S		7.5	11	13		⊙	3
E710-410-H3S		10	14.8	17		⊙	3
E710-401-H3EF		1	1.88	2.7	⊙		1
E710-402-H3EF		2	3.56	4.2	⊙		1
E710-403-H3SF		3	4.76	5.5	⊙		2
E710-405-H3SF		5	8.37	9	⊙		2
E710-408-H3SF		7.5	11	13	⊙		3
E710-410-H3SF		10	14.8	17	⊙		3

General Specifications

Control Characteristics		Standard S type(403~410/202~208)	Simple E type(401~402/2P5~201)
		IM: V/F, V/F+PG, SLV, SV	IM: V/F, SLV
		PM: SV, SLV	PM: SLV
		SRM: PMA-SyRM-SLV, SyRM-SLV	-
Frequency	Frequency control range	0.01~599Hz	
	Starting torque	150%/3Hz(VF) , 150% / 0.5Hz (SLV)	
	Frequency setting resolution	Digital references: 0.01Hz	
		Analog references: 0.06Hz/60Hz	
	Frequency setting	keypad: Set directly with ▲ ▼ keys or the VR on the keypad	
		External Input Terminlas: AI1/AI2 (0~10V / 2~10V / 0~20mA / 4~20mA) input Multifunction input up/down function	
		Setting frequency by communication method.	
	Frequency limit	Lower and upper frequency limits 3 skip frequency settings.	
	Speed control accuracy	V/F :±2~3%, SLV :± 1%	
Run	Operation set	Keypad run, stop button	
		External terminals: Multi-operation-mode2/3 wire selection, Jog operation	
		Run signal by communication method.	
Main Control Features	V / F curve setting	18 fixed curves and one customized curve	
	Carrier frequency	2~16KHz (default value : 4kHz)	
	Acceleration and deceleration control	2 off Acc / dec time parameters	
		4 off S curve parameters	
	Multifunction input	29 functions (refer to description on group3)	
	Multifunction output	21 functions (refer to description on group3)	
	Multifunction analog output	5 functions (refer to description on group4)	
Display	LED	Display: Parameter / Parameter value / Frequency / Line speed / DC voltage / Output voltage / Output current / PID feedback / input and output terminal status / Heat sink temperature / Program Version / Fault Log.	
		Run / Stop / Forward / Reverse ,and etc	
	LED Status Indicator	Run / Stop / Forward / Reverse ,and etc	
Protective functions	Overload Protection	The relays to protect the motor and the inverter. (150%/1min)	
	Over voltage	220V: >410V, 380V: >820V	
	Under Voltage	220V: <190V, 380V: <380V	
	Momentary Power Loss Restart	Inverter auto-restart after a momentary power loss.	
	Stall Prevention	Stall prevention for Acceleration/ Deceleration/ Operation.	
	Short-circuit output terminal	Electronic Circuit Protection	
	STO Functions	Standard S type: Output quick break	Simple E type: None
Environment	Operating temperature	Type IP20/NEMA 1 inside switchboard: Without dustproof sticker: -10~50° / With dustproof sticker: -10~40° Side-by-side installation: -10~40°C *De-rating: For usage between 50~60°C, there is a 2% decrease in current for every 1°C increase.	
		Storage temperature	
		Humidity	
	Shock	10Hz ≤ f ≤ 57Hz : ±0.075mm Amplitude : 57Hz ≤ f ≤ 150Hz : 1.0G Acceleration: (Compliance with IEC60068-2-6)	
	Protection class	IP20 / NEMA1	
Certification		UL / cUL / CE / RoHS / UKCA / REACH	

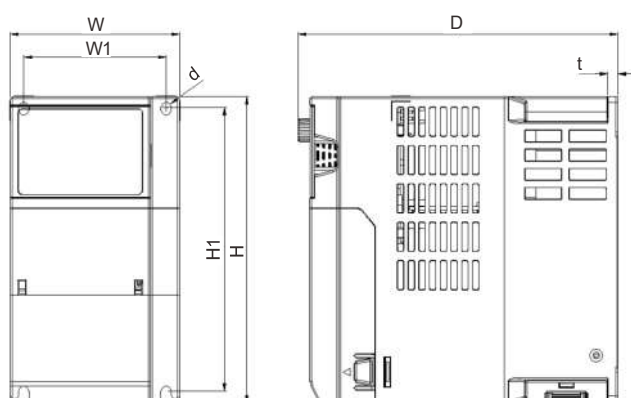
Dimensions without Filter

220V : 2P5~201HP/440V : 401~402HP (IP20)



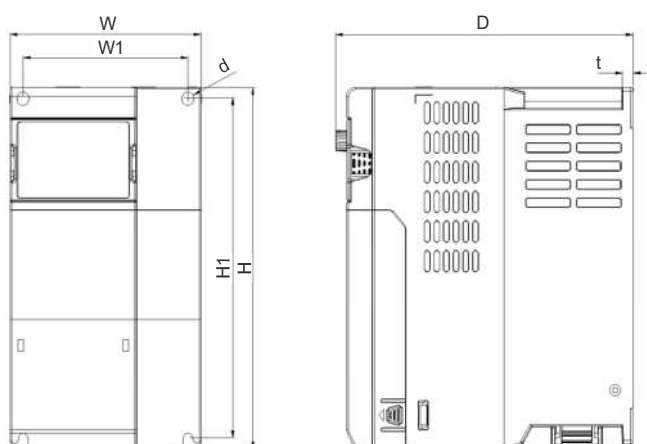
Catalog No.	Dimensions(mm)							Net Weight (kg)
	W	H	D	W1	H1	t	d	
E710-2P5-HE	72	142	150	60	130.5	5	M4	1.2
E710-201-HE	72	142	150	60	130.5	5	M4	1.2
E710-401-H3E	72	142	150	60	130.5	5	M4	1.2
E710-402-H3E	72	142	150	60	130.5	5	M4	1.2

220V : 202~205HP/440V : 403~405HP (IP20)



Catalog No.	Dimensions(mm)							Net Weight (kg)
	W	H	D	W1	H1	t	d	
E710-202-HS	87	157	164	73	145	5	M4	1.6
E710-203-HS	87	157	164	73	145	5	M4	1.6
E710-205-H3S	87	157	164	73	145	5	M4	1.6
E710-403-H3S	87	157	164	73	145	5	M4	1.6
E710-405-H3S	87	157	164	73	145	5	M4	1.6

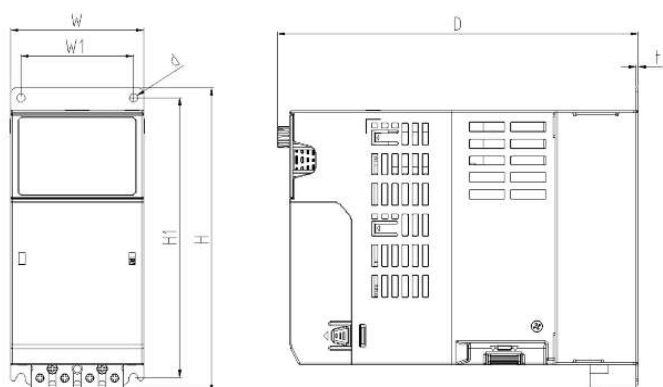
220V : 208HP/440V : 408-410HP (IP20)



Catalog No.	Dimensions(mm)							Net Weight (kg)
	W	H	D	W1	H1	t	d	
E710-208-H3S	109	207	169	94	194.5	6	M4	2.3
E710-408-H3S	109	207	169	94	194.5	6	M4	2.3
E710-410-H3S	109	207	169	94	194.5	6	M4	2.3

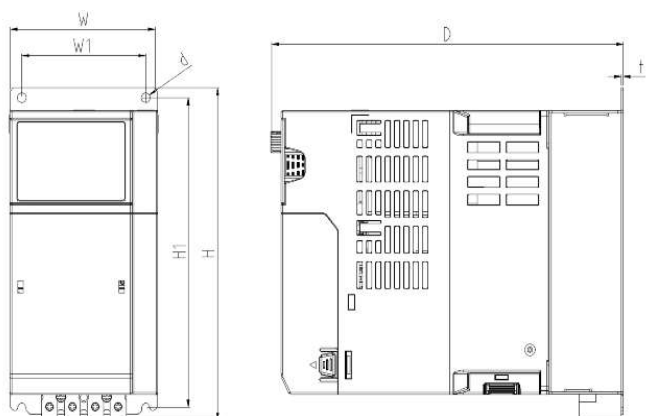
Dimensions Filter built-in

440V : 401~402HP (IP20)



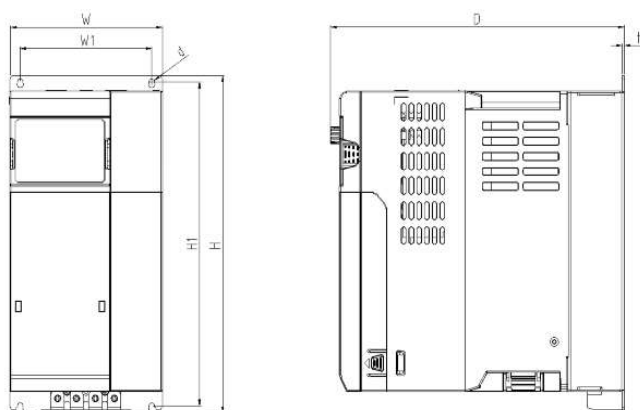
Catalog No.	Dimensions(mm)							Net Weight (kg)
	W	H	D	W1	H1	t	d	
E710-401-H3EF	72	169.5	195.5	60	156	1.2	M4	1.9
E710-402-H3EF	72	169.5	195.5	60	156	1.2	M4	1.9

440V : 403~405HP (IP20)



Catalog No.	Dimensions(mm)							Net Weight (kg)
	W	H	D	W1	H1	t	d	
E710-403-H3SF	87	184	207	73	171	1.2	M4	2.4
E710-405-H3SF	87	184	207	73	171	1.2	M4	2.4

440V : 408-410HP (IP20)



Catalog No.	Dimensions(mm)							Net Weight (kg)
	W	H	D	W1	H1	t	d	
E710-408-H3SF	109	232	210	94	222.5	1.2	M4	3.6
E710-410-H3SF	109	232	210	94	222.5	1.2	M4	3.6

E710 industrial applications

- Food machinery
- Packaging and printing
- Fan and water pump
- Woodworking machinery
- Plastic machinery
- Metal processing
- Electronics
- Lithium batteries



Logistics and transportation



Textile machinery



Solar energy

Accessories

Accessories	Catalog No.	Description
510 Series Copy Module	JN5-CU	Copy functions: When the same parameters are to be set for several E710 inverters of the same model, the parameters of one inverter can be preset and the copy module that saves the set parameters can be connected and the parameters can be copied to other machines through the copy module, which can reduce the need to repeat manual settings. Simple panel functions: cannot be used as a panel, please refer to the inverter's instruction manual for specific operations.
Profibus DP Communication	JN7-CMHI-PDP	Development of the JN5-CM-PDP module is for Profibus-dp factory automation applications.
TCP-IP Communication	JN7-CMI-TCPIP	For communicating with devices such as inverters/servo drives that support RS485 communication protocols to achieve remote control.
EtherCAT Communication	JN7-CMHI-ECAT	Applicable in automatic control systems using EtherCAT industrial network communication protocols and enables E710 series inverters without EtherCAT functions to run on the EtherCAT network.
CANopen Communication	JN7-CMHI-CAN	Applicable in automatic control systems adopting CANopen industrial network communication protocols, so that E710 series inverters can run on the CANopen network.
RJ45 to USB Communication cable (1.8m)	JN5-CM-USB	Converts USB communication formats to RS485 communication formats, allowing communication control between the inverter and PC (or other control equipment with USB interfaces), diversifying inverter control.

Copy module

JN5-CU

Features

- ▲ It is possible to copy the inverter parameter settings and write them to other inverters
- ▲ Standard RJ45 network cable

Communication cards

Profibus DP 、 TCP-IP 、 EtherCAT 、 CANopen

Features

- ▲ Communication cards are available as accessories which are mounted on board of the inverter E710 with following protocols: Profibus DP, TCP-IP, EtherCAT, CANopen

Cable

RJ45 to USB

JN5-CM-USB	1.8 meters
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Features

- ▲ Equipped with TECO computer software's exclusive connection cable. The inverter parameters can be edited through computers.

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